AIRWORTHINESS DIRECTIVE SUMMARY January 1, 1949

HARLOW (Was Special Note 1 of AD-341)
Propodlers, Inc., model 76FGS-64 propellers,
19000 to 10731, inclusive, are not approved nstalled on any airpraft of this model, should by approved propellers. These propellers pped with Kinnep No. 8031 hubs drilled for eight diameter bolts on 5-1/4 inch bolt circles and vertently stamped "T:Q. 787" prior to delivery my for use on the model L-6 aircraft.

CECSNA (Was Service Note 2 of AD-701-1) ch phriodic inspection inspect the fin spars

at the fuselage attaching bolt holes. If the is cracked it should be replaced by a new one. out fin spers may be repaired by splicing in tions and redrilling the attachment holes. rvice Bulletin No. 83, dated December 10, 1943,

IACO. (Was Inspection Note of AD-701-1) RECULRED INCEDIATELY AND EVERY 100 HOURS OF MERKAPTER. Ittings welded to the bottom of the shock strut and the shork strut. rings, should be carefully inspected for cracks

made immediately if needed. The shock strut oylinders are not heat treated and satisfacng repairs of the fittings can be made. ome of the shook struts to serve as dust covers,

necessary to remove these, if installed, in sepect the subject fittings. (Waco Service . 136, dated October 25, 1943, covers this same

(Was Mandatory Note 5 of AD 720-1 44-4-3 NORTHWESTERN The inspection and rework of the wings listed under "A" below is required of all airplanes listed. The rework listed under "B" must be accomplished if the placard "Intentional Acrobatios Prohibited" is to be removed.

A. (1) Remove the nose skin from the wings and install 13 extra nose ribs per panel between the original ribs. (2) Install a leading edge spanwise stringer in the

extreme forward point of the airfoil nose. Tho stringer should be 3/8 inch by 1/2 inch spruce.

(3) While the wing is uncovered, check the condition of all glue joints, particularly at the rib attachment to spars and compression strut attachment to the spars. The following should also be checked: (a) Compression struts for bowing.

(b) Wing stars for warping or twisting or damage due to compression struts digging into spars.

(c) All hinge fittings, aileron bracket attachments and the alleron horn on the alleron for loose-

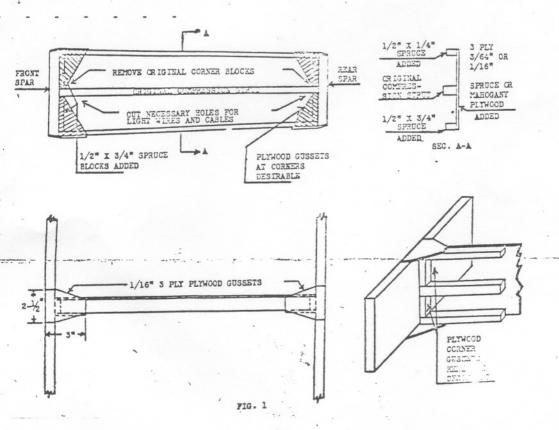
ness or play. (d) Wing lift strut fittings and scrow adjustments, jury struts and all other wing points for loose-

ness, cracks, misalignment, or other defects. (4) Reinstall the leading edge skin (metal or plywood). If the skin needs replacing, use 1/16 inon three-ply pirch, mahogany or poplar (face grain spanwise).

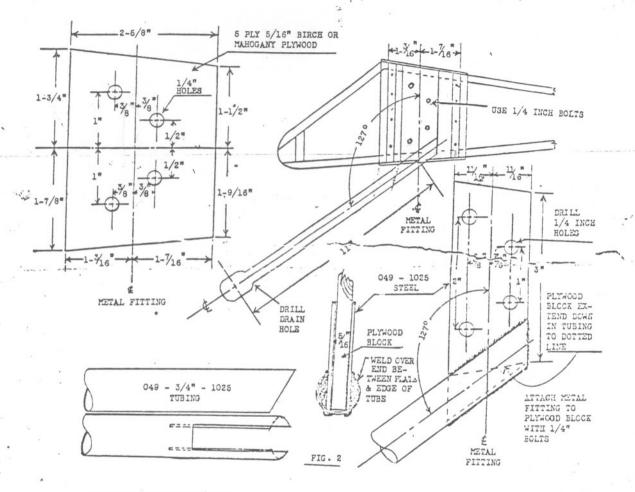
B. The following need not be done if the owner does not wish to remove the placard "Intentional Acrobatics Prohibited."

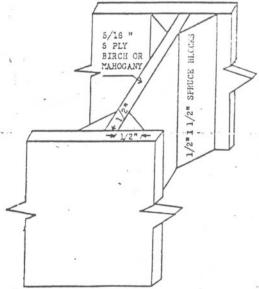
(1) Reinforce the wing compression struts located at the aileron hinge points. Figure 1 below illustrates the reinforcement and its installation.

(2) Install an external aileron balance on each aileron as illustrated in figures 2, 3, and 4. Note, do not remove the lead weights already installed. The now balance arm should be stenciled: "Hands Off."



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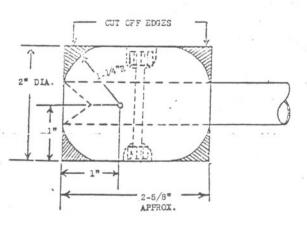




AILERCH HORN BALANCE PLYWOOD BLOCK INSTALLATION

INSTALL 32 INCHES FROM INBOARD -END FIG. 3

. 5%



- 1. FISHMOUTH END OF TUBE.
- POUR 3 LB. 2 OZ. OF LEAD INTO A 2 INCH DIAMETER GYLINDER WITH THE 3/4 INCH TUBE IN THE CENTER.
- 3. ROUND OFF THE UDGES AS SHOWN BY SHADED AREAS.
- 4. INSTALL 3/16 1000 ON SOLT WITH AN ELASTIC STOP NUT COUNTERSINKING BOTH HEAD AND NUT.
- THE FINISHED METAL AND LEAD ASSEMBLY SHOULD WEIGH 3 LE. 6 OZ.

FIG. 4